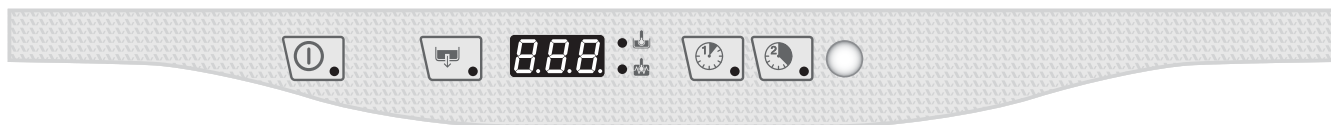
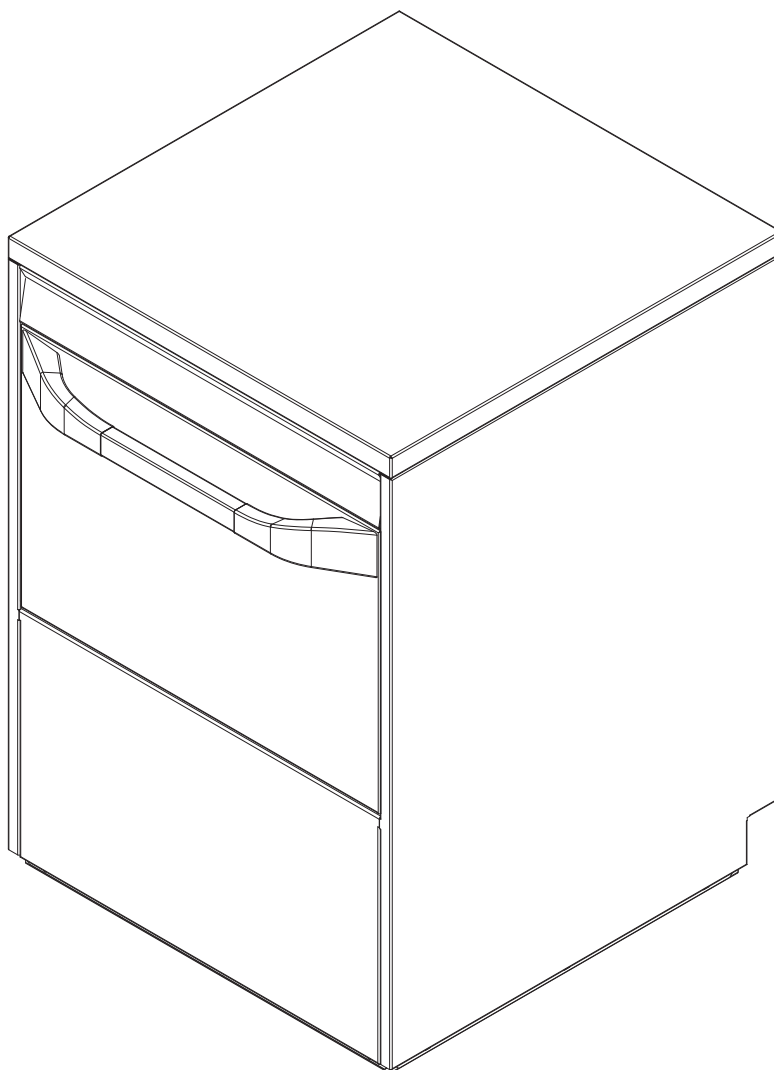


SERVICE MANUAL

**CONTENTS:**

This document contains the instructions to set electronic board parameters via user interface for following dishwashers:

**EDITION:****05.2016**

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1 KEYBOARDS

1.1 UNDERCOUNTER Style

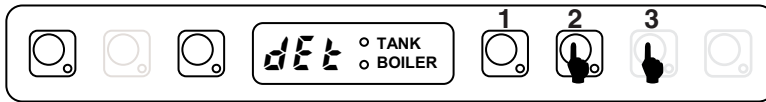


Fig. 1 Detergent dispenser Manual Activation

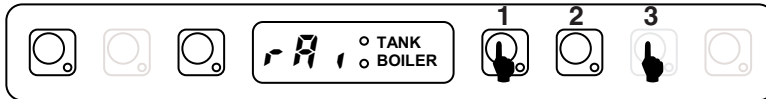


Fig. 2 Rinse Aid Dispenser Manual Activation

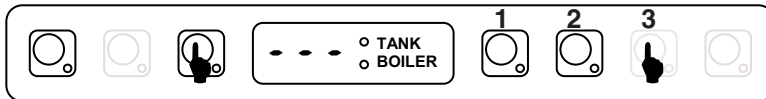


Fig. 3 Rinse Pump Manual Activation (used to EMPTY BOILER)

SETTING MODES:

To enter into one setting mode (Figure 4), (Figure 5) the appliance should be in stand-by: switch on the appliance, no cycles selected. Is useful keep door open to avoid start cycle in case of not simultaneously pressure of the two keys.

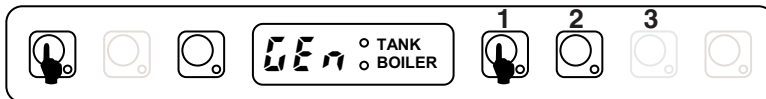


Fig. 4 Enter into General Parameters (Hold down buttons for at least five seconds).

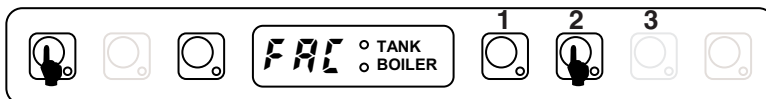


Fig. 5 Enter into Factory Parameters (Hold down buttons for at least five seconds).

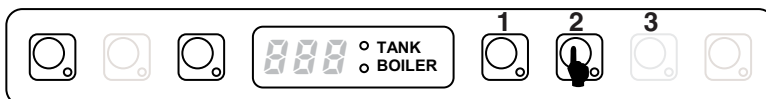


Fig. 6 Next Parameter Family OR Increase Parameter Value (in setting mode only)

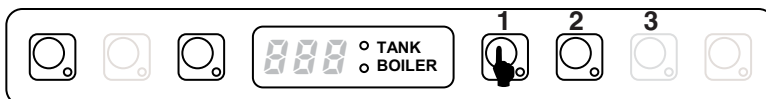


Fig. 7 Decrease Parameter Value (In setting mode only)

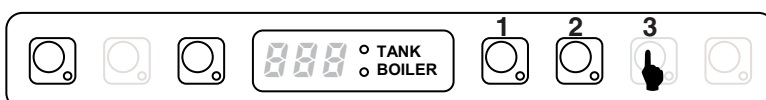
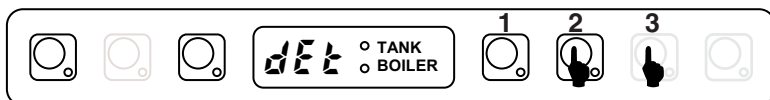


Fig. 8 Confirm Value and go to next Parameter (in setting mode only).

2 MANUAL ACTIVATION OF DETERGENT AND RINSE AID DISPENSERS

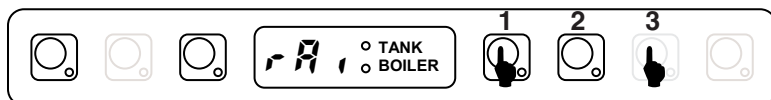
When replacing detergents may be necessary activate the dispensers to fill hoses.

2.1 Detergent Dispenser Activation



Switch on the dishwasher.
Press and hold down **BUTTON_2** and **BUTTON_3** keys, after two 'beep' the detergent dispenser starts work for 20 sec.

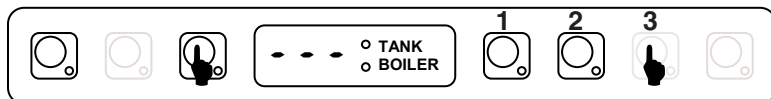
2.2 Rinse Aid Dispenser Activation



Switch on the dishwasher.
Press and hold down **BUTTON_1** and **BUTTON_3** keys, after two 'beep' the rinse aid dispenser starts work for 40 sec.

3 RINSE PUMP MANUAL ACTIVATION

Use this function to empty the boiler (if the dishwasher is not to be used for a long time, for maintenance operation: ex. before replacing main board).



Switch on the dishwasher.
Close the door and press and hold down **DRAIN** and **BUTTON_3** keys. A buzzer signal indicates the rinse pump activation and the display shows three blinking lines. Three beeps indicate the cycle end.

4 DETERGENT AND RINSE AID DOSAGE

In this paragraph is explained how to set the working time for the detergent and rinse aid dispensers. For each dispenser there are two parameters: the initial time and the time during cycle execution.

4.1 **UEn** General Parameters

Sym.	Parameter Description	Unit	Min	Max	Factory Default
dIn	Initial Detergent Dosage (during filling tank)	[s]	0	240	90
rIn	Initial Rinse Aid Dosage (starts when tank filled)	[s]	0	180	10
dEt	Detergent Dosage During Cycle Execution (during wash phase)	[s]	0	182 (*)	8
rA,	Rinse Aid Dosage During Cycle Execution (when refilling boiler)	[s]	0	62 (*)	4

How change the duration:

- Switch OFF and switch ON the dishwasher;
- Enter into the **USER SETTING** mode by pressing and hold down **ON/OFF** and **BUTTON_1** keys for at least **five seconds** the display shows **UEn** (Figure 9);

- Press BUTTON_3. The display shows alternatively the symbol *dIn* and the duration in seconds (Figure 10) and (Figure 11);
- Use BUTTON_1 key to decrease the duration and BUTTON_2 key to increase (Figure 11);
- After settled the duration press BUTTON_3 key to **store value**. The display shows the next parameter (Figure 12) and the corresponding value (Figure 13);
- In the same way is possible to change the other duration; when finished switch OFF and switch ON.

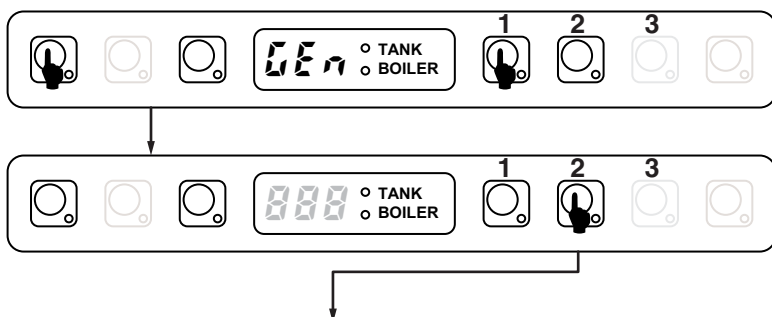


Fig. 9 Enter into User Mode (press for 5 sec).

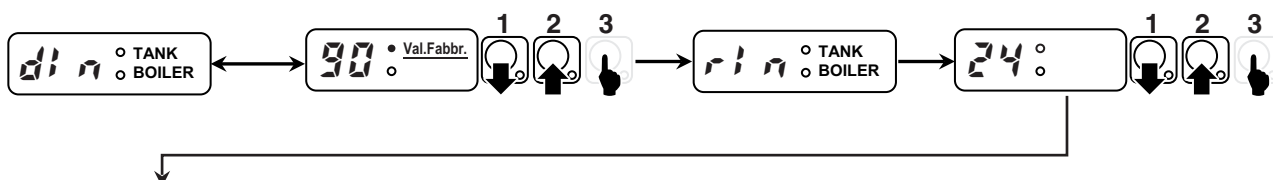


Fig. 10 Initial detergent dosage.

Fig. 11 Change duration. (Tank LED indicates default).

Fig. 12 Initial rinse aid dosage

Fig. 13 Change duration



Fig. 14 Cycle detergent dosage.

Fig. 15 Change time activation (Tank LED indicates default)

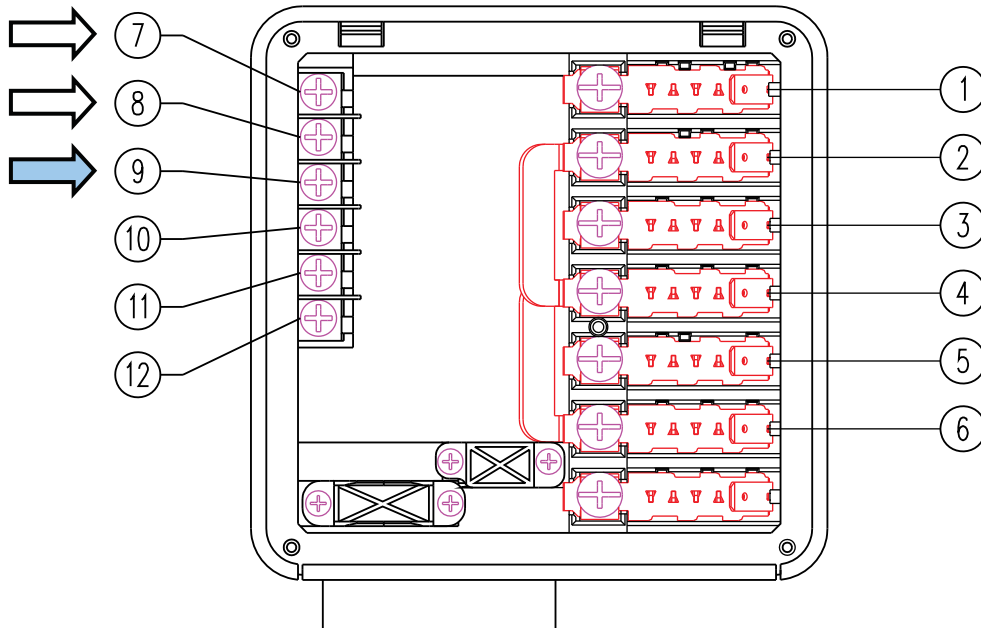
Fig. 16 Cycle rinse aid dosage.

Fig. 17 Change time activation.

(*) Note for external dispensers:

- if *dEt* = 101 the **detergent dispenser** works when **WASHING PUMP** is being activated; at the same time voltage is supplied between connectors **L17-L19** (main terminal box);
- if *dEt* = 102 the **detergent dispenser** works when **LOADING EV** is being activated to re-fill boiler level; at the same time voltage is supplied between connectors **L17-L19** (main terminal box);
- if *rA1* = 61 the **rinse aid dispenser** works when **LOADING EV** is being activated to re-fill boiler level; at the same time voltage is supplied between connectors **L18-L19** (main terminal box);
- if *rA1* = 62 the **rinse aid dispenser** works when **WASHING PUMP** is being activated; at the same time voltage is supplied between connectors **L18-L19** (main terminal box);

- For electrical connections refer to electric diagram -



Example

Suppose there is connected an **external detergent dispenser** with a probe into the tank. A typical setting could be:

dln: 0 the dispenser is not activated during filling tank;

dEt: 18 l the dispenser is supplied during washing phase and the probe automatically dose the right detergent amount.

5 COUNTERS

This Parameter Family collects cycle counters and water consumption counters.

For water consumption counters a flow meter must be installed. See **PPL** (calibration parameter) into **dPR** section (8 OTHER PARAMETERS).

5.1 *LED* Counters

Sym.	Parameter Description	Unit	Min	Max	Factory Default
<i>cyC</i>	Cycles performed counter. <i>cyC</i> symbol and two numbers blink consecutively. The cycle number is obtained by joining the two numbers. Ex. <i>cyC</i> → 10 → 042 means 10042 cycles executed.	-			
<i>cyc</i>	Cycle counter (resettable). This counter is similar to <i>cyC</i> but is resettable by user (see <i>rSt</i> parameter below).	-			
<i>mnc</i>	Water Consumption (only for dishwashers with incorporated continuous water softener). Counts m ³ of water consumption.	[m ³]			
<i>L</i>	Water Consumption (only for dishwashers with incorporated continuous water softener). Counts litres of water consumption. The total consumption is given by adding <i>mnc</i> [m ³] and <i>L</i> [l] values.	[l]			
<i>L r</i>	Water Consumption: resettable counter. [present up to software version 3.12] Counts the litres of water and is resettable by user (see <i>rSt</i> parameter below).	[l]			
<i>rSt</i>	Reset resettable counters: <i>cyc</i> and <i>L r</i> To reset put 1 this parameter, switch off and then on again: <i>cyc</i> and <i>L r</i> will show zero. Note that <i>cyc</i> is used to count cycles for <i>ERR</i> message (see next parameter, <i>nCY</i>).	-			
<i>nCY</i>	Store thousand of cycles after that <i>ERR</i> message appears on display. Ex. If this parameter is settled to 20, <i>ERR</i> message appears when <i>cyc</i> reach 20.000 cycles.	-			
<i>drn</i>	Drain/Cleaning cycles performed. Similar to <i>cyC</i> but counts Cleaning Cycles.	-			
<i>rCY</i>	Numbers of cycles that can be made after a regeneration cycle (only for dishwashers with non-continuous water softener) [See paragraph 9.1 DETERGENT AND RINSE AID LEVEL SENSORS ACTIVATION].	-			20
<i>nrE</i>	Regeneration cycle counter (only for water softener dishwasher) [See paragraph 9.2 DISHWASHERS WITH WASH TANK WATER CHANGE FREQUENCY CONTROL]. <i>nrE</i> only counts efficient regeneration cycles, i.e. those carried out with salt in the special container (only for dishwashers with incorporated continuous water softener)	-			
<i>rES</i>	Counter of regeneration cycles done without salt in the special container. (only for dishwashers with incorporated continuous water softener) [See paragraph 9.2 DISHWASHERS WITH WASH TANK WATER CHANGE FREQUENCY CONTROL].	-			



Fig. 18 USER setting mode (press for 5s).

Fig. 19 Next Family

Fig. 20 Counters Fam.: ENTER



Fig. 21 CYCLES



Fig. 22 Thousand.

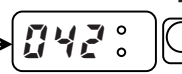


Fig. 23 Units.

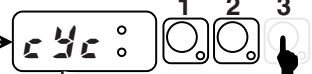


Fig. 24 Next counter.

6 TEMPERATURE SETTING

In this paragraph is explained how to change temperature thresholds and all parameters related to boiler and tank.

6.1 *FAC* Factory Parameters

Sym.	Parameter Description	Unit	Min	Max	Factory Default
<i>btl</i>	Boiler Temperature: THRESHOLD. When boiler temperature reaches this value, heaters switch off.	[°F]	113	203	172
<i>bth</i>	Boiler Temperature HISTERESIS, (represent dead band). Heater switch on if boiler temperature is below: <i>btl</i> - <i>bth</i>	[°F]	35	50	35
<i>bhl</i>	Boiler Temperature: HIGH LIMIT. When boiler temperature reaches this value <i>l 2</i> alarm appears. Put 0 to disable <i>l 2</i> alarm.	[°F]	32	208	204
<i>blo</i>	Boiler Temperature: LOW LIMIT. During boiler warm-up, temperature must increase at least <i>blo</i> °C otherwise <i>E 3</i> warning appears. Put 0 to disable <i>E 3</i> warning.	[°F]	32	50	34

bFL	Boiler Filling Timeout. If filling time is longer than bFL , A 1 alarm appears. Put 0 to disable A 1 alarm.	[min]	0	42	5
bAd	Boiler Temperature Adjust.	[°F]	32	44	39
bP	Boiler Priority (enable boiler wait function) 0=disabled 1=enabled	-	0	1	1
bSt	Booster Function Overheat gap over Boiler Temperature Threshold	[°F]	32	59	35
btd	Boiler temperature negative differential: when the dishwasher is in standby, boiler threshold becomes: bEt - btd (Used to save energy during machine inactivity by keeping boiler water at a lower temperature).	[°F]	32	68	32
bEt	Tub Temperature: THRESHOLD When tank temperature reaches this value, heater switch off.	[°F]	104	185	145
bEH	Tub Temperature: HISTERESIS, (represent dead band). Heater switch on if tank temperature is below: bEt - bEH	[°F]	35	86	41
bH1	Tank Temperature: HIGH LIMIT. When tank temperature reaches this value E 3 alarm appears. Put 0 to disable E 3 alarm.	[°F]	32	203	167
bLo	Tank Temperature: LOW LIMIT. During tank warm-up, temperature must increase at least bLo °C otherwise E 2 warning appears. Put 0 to disable E 2 warning.	[°F]	32	50	34
bFL	Tank Filling Timeout. If filling time is longer than bFL , A 1 alarm appears. Put 0 to disable A 1 alarm.	[min]	0	42	20

To modify thresholds do the following:

- Switch OFF and switch ON the dishwasher;
- Enter into the FACTORY SETTING mode by pressing and hold down ON/OFF and BUTTON_2 keys for at least five seconds (Figure 25);
- Press BUTTON_3. The display shows alternatively the symbol **bEt** (Figure 26) and the corresponding value **75** (Figure 27);
- Use BUTTON_1 key to decrease the value and BUTTON_2 key to increase (Figure 27);
- Press BUTTON_3 key to confirm. The display shows the next parameter (Figure 28) and the corresponding value (Figure 29);
- In the same way is possible to change the other parameters; when finished switch OFF and switch ON.

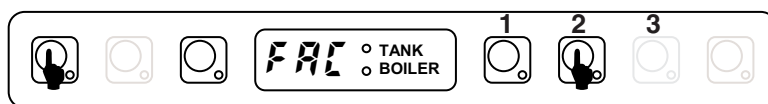


Fig. 25 Factory setting mode.

Fig. 26 Boiler temp. threshold

Fig. 27 Change value & Store

Fig. 28 Boiler Temp Hysteresis

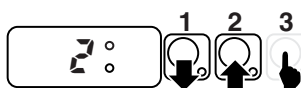


Fig. 29 Change value & Store



Fig. 30 Tank temp. High limit.

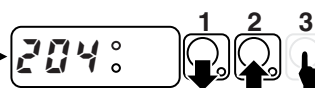


Fig. 31 Change value & Store.



7 CYCLE SETTING

In this paragraph is explained how to change cycle phases duration (see paragraph 7.1 CYCLE DIAGRAM).

- Switch on the dishwasher;
- Enter into the FACTORY SETTING mode: press and hold down ON/OFF and BUTTON_2 keys for at least **5 seconds** (Figure 32);
- Press BUTTON_2 key to select cycle 1 parameters.
- Press BUTTON_3. The display shows alternatively the symbol $L_n i$ (Figure 35) and the corresponding value 0 (Figure 36);
- Use BUTTON_1 key to increase the value and BUTTON_2 key to decrease (Figure 36);
- Press BUTTON_3 key to confirm. The display shows the next parameter (Figure 37) and the corresponding value (Figure 38);
- In the same way is possible to change the other parameters;.

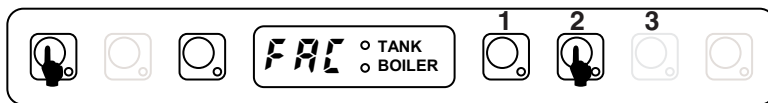


Fig. 32 Factory setting mode.

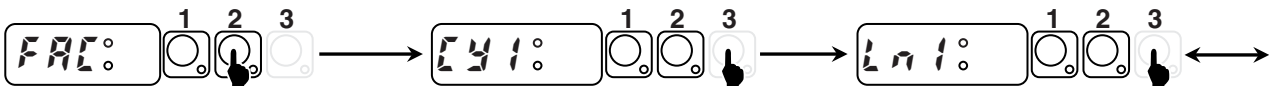


Fig. 33 Select next class.

Fig. 34 Cycle 1 Family: ENTER.

Fig. 35 Wash duration [min].



Fig. 36 Change value & Store

Fig. 37 Wash duration [sec].

Fig. 38 Wash duration [min].

After settled all parameters referring Cycle 1, by pressing BUTTON_2 key is possible to change the Cycle 2 parameters (Figure 39), (Figure 40) and so on.

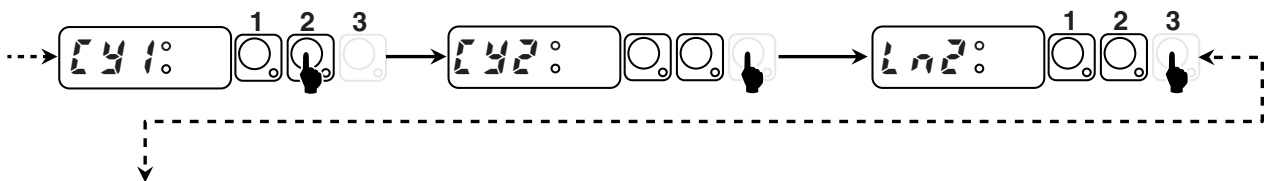


Fig. 39 Cycle 1 Parameters.

Fig. 40 Cycle 2 Parameters:
ENTER.

Fig. 41 Wash duration [min].



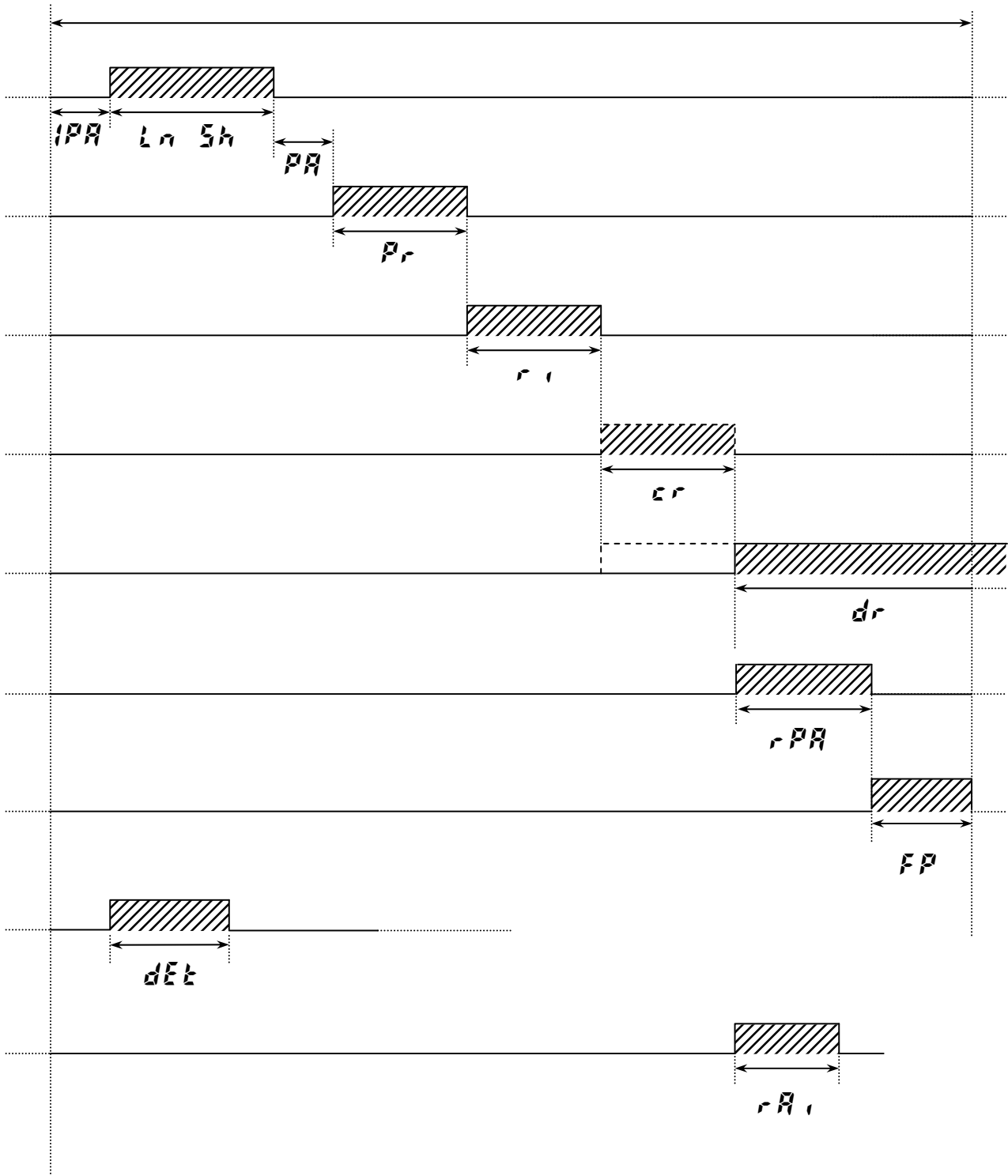
Fig. 42 Cycle 2 Parameters:
next Family

Fig. 43 Cycle 3 Parameters:
ENTER

Fig. 44 Wash duration [min].

7.1 CYCLE DIAGRAM

CYCLE TYME



LEGENDA:

Ln Sh = wash

Pr = pre rinse

r i = rinse

cr = cold rinse

dr = drain

rPA = rinse pause

FP = final pause

dEt = detergent

rA i = rinse aid

7.2 [Y1] Cycle 1 Parameters

Sym.	Parameter Description	Unit	Min	Max	Factory Default
<i>Ln1</i>	Wash Phase Long	[min]	0	20	0
<i>Sh1</i>	Wash Phase Short	[s]	1	60	35
<i>PA1</i>	Pause	[s]	0	20	4
<i>Pr1</i>	Pre-rinse Duration	[s]	0	30	0
<i>r11</i>	Rinse Phase Duration	[s]	10	45	16
<i>cr1</i>	Cold Rinse Phase Duration	[s]	0	50	0
<i>dr1</i>	Drain	[s]	0	40	16
<i>FP1</i>	Final Pause at End of Cycle	[s]	0	60	0
<i>tL1</i>	Long wash time in mode Thermal Label	[min]	0	60	0
<i>tS1</i>	Short wash time in mode Thermal Label	[s]	0	60	59

7.3 [Y2] Cycle 2 Parameters

Sym.	Parameter Description	Unit	Min	Max	Factory Default
<i>Ln2</i>	Wash Phase Long	[min]	0	20	0
<i>Sh2</i>	Wash Phase Short	[s]	1	60	40
<i>PA2</i>	Pause	[s]	0	20	4
<i>Pr2</i>	Pre-rinse Duration	[s]	0	30	0
<i>r12</i>	Rinse Phase Duration	[s]	10	45	16
<i>cr2</i>	Cold Rinse Phase Duration	[s]	0	50	0
<i>dr2</i>	Drain	[s]	0	40	16
<i>FP2</i>	Final Pause at End of Cycle	[s]	0	60	0
<i>tL2</i>	Long wash time in mode Thermal Label	[min]	0	60	2
<i>tS2</i>	Short wash time in mode Thermal Label	[s]	0	60	12
<i>bt2</i>	This parameter allows having a different rinsing temperature for the second cycle. Only values above 113°F are allowed.	[°F]	32	203	32

7.4 *drn* Drain/Cleaning Cycle Parameters

Sym.	Parameter Description	Unit	Min	Max	Factory Default
<i>ldr</i>	Initial Drain Phase Duration	[s]	0	240	40
<i>fdr</i>	Final Drain Phase Duration	[s]	0	240	80
<i>drb</i>	Drain without cleaning cycle	-	0	1	0
<i>[bd</i>	Number of wash cycles possible between one drain cycle and the next	[wash cycles]	0	200	0
<i>dto</i>	Indicates the maximum permissible delay between drain cycle start and the reaching of a tank level below the work level. If the set delay is exceeded, alarm B1 occurs.	[s] x 10	0	100	18

8 OTHER PARAMETERS

8.1 *dPA* Dishwashing Parameters

Sym.	Parameter Description	Unit	Min	Max	Factory Default
<i>IPA</i>	Initial Pause before start washing (for ALL cycles)	[s]	0	10	0
<i>dLY</i>	Delay for the 2 nd wash pump (PW only)	[s]	0	10	3
<i>Pdr</i>	Active a drain phase at the end of washing phase.	[s]	0	40	0
<i>rPA</i>	Duration of pause after rinse cycle (valid for dishwashers with door/hood lock device) [See par. 9.1 DETERGENT AND RINSE AID LEVEL SENSORS ACTIVATION].	[s]	0	60	0
<i>[F</i>	Celsius/Fahrenheit selection 0 = Celsius 1 = Fahrenheit	-	0	1	1
<i>r t</i>	Rinse Temperature Display. Enable rinse temperature probe (if installed). 0 = during rinse phase the display shows boiler temperature; 1 = during rinse phase the display shows rinse temperature;	-	0	1	0
<i>PPL</i>	Pulse Per Litre. This parameter must be settled in according to flow meter installed [present up to software version 3.12].	[p/l]	0	255	0
<i>[dE</i>	Number of wash cycles performable without detergent (only for dishwashers with external detergent level sensor – par. 9.1 DETERGENT AND RINSE AID LEVEL SENSORS ACTIVATION) [LES = 1]	-	0	5	5
<i>tLE</i>	Enable mode Thermal Label: if set to 1 it enables the mode and disables the "endless cycle" button	-	0	1	0
<i>b tL</i>	Boiler temperature in mode Thermal Label.	[°F]	113	206	186
<i>t tL</i>	Tank temperature in mode Thermal Label.	[°F]	104	194	167
<i>t Ht</i>	Tank temperature hysteresis in mode Thermal Label.	[°F]	32	86	35

8.2 *r o n* Read Only Parameters

Sym.	Parameter Description	Unit	Min	Max	Factory Default
<i>r E L</i>	Main Board Firmware Release	-	-	-	-
<i>r L S</i>	Water softener board software version. (only for dishwashers with incorporated continuous water softener).	-	-	-	-
<i>A C C</i>	Active column: indicates through which of the two continuous water softener columns boiler filling is being carried out: 0 = column A and 1 = column B (only for dishwashers with incorporated continuous water softener).	-	-	-	-
<i>E A I I</i>	When <i>E A I I</i> message appears, the parameter value becomes 3. After maintenance, to clear <i>E A I I</i> message, insert 0.	-	-	-	-
<i>E B</i>	When <i>E B</i> alarm appears, the machine is frozen and this parameter is 3. After maintenance (see alarm codes document), insert 0 to enable the machine.	-	-	-	-
<i>F 2 I</i>	This alarm appears in case of malfunctioning in the continuous water softener. To facilitate fault-finding, see par. In the case of a shorted probe error (C 5, C 7 e C11), the displayed temperature is 210°F.	-	-	-	-

8.3 *H C P* Communication and HACCP Parameters

Sym.	Parameter Description	Unit	Min	Max	Factory Default
<i>S E r</i>	Serial Device 0 = 8N1 1 = PC connection (DAAS 8E1) 7 = HACCP network (ECAP 8E1+LK485) (LK485 board is necessary) 9 = Dishwashers with incorporated continuous water softener 16 = HACCP printer (8N1) 32 = MODEM GSM (DAAS 8N1) 33 = MODEM GSM (DAAS 8E1) 48 = Hyper Terminal (8N1)	-	0	63	1
<i>A d r</i>	Address. This parameter specifies the address of the appliance into the 'HACCP_network'. Works only if 'HACCP network' is selected (see above parameter).	-	0	255	1
<i>P r n</i>	Print parameter table.	-	0	1	1
<i>b t</i>	HACCP 'Basic' (printer) Boiler temperature: high limit.	[°F]	113	203	194
<i>b H</i>	HACCP 'Basic' (printer) Boiler temperature: gap below high limit.	[°F]	32	68	50
<i>t t</i>	HACCP 'Basic' (printer) Tank temperature: high limit.	[°F]	95	167	154
<i>t H</i>	HACCP 'Basic' (printer) Tank temperature: gap below high limit.	[°F]	32	68	50

8.4 *CFG* Configuration Parameters

Sym.	Parameter Description	Unit	Min	Max	Factory Default
<i>tYP</i>	Dishwasher Model: 0 = UNDERCOUNTER 1 = POT WASHER 2 = AUTOMATIC POT WASHER 3 = MEDICAL LINE DISHWASHER WITH LOCK DOOR/HOOD DEVICE	-	0	3	0
<i>boi</i>	Boiler type: 0 = ATMOSPHERIC BOILER 1 = PRESSURE BOILER 2 = EXTERNAL BOILER	-	0	2	0
<i>doo</i>	Door type: 0 = AUTOMATIC HOOD 1 = MANUAL HOOD 2 = FRONT LOADING 3 = POT WASHER		0	3	2
<i>dfl</i>	Default model (see Default tables): 1 = HOOD TYPE 2 = POT WASHER 3 = UNDERCOUNTER	-	0	3	-
<i>trc</i>	Solid State Relay (TRIAC). 0 = not enabled; 1 = SOFT START enabled; 3 = SLOW SOFT START enabled (works only on boards with Solid State Relay).	-	0	3	1
<i>b-t</i>	Boiler/Tank heating swap: 0 = boiler heaters and tank heater can work simultaneously; 1 = swap enabled: tank heating starts only boiler temperature is reached; 2 = The booster heating elements and the wash pump have priority. The tank heating element is activated only when the booster has reached the set temperature and the wash pump is not working. (Note: disabling this function changes the global electrical power of appliance; before enabling this function check available power, supply cable section, fuses in according to User Manual).	-	0	2	1
<i>btf</i>	Tank Filling Mode Enable filling tank by means of rinsing cycles. Ex: <i>btf</i> = 167 means that boiler water is heated at 167°F, then follows a rinse phase and so on until tank is full. If <i>btf</i> = 32 the tank is filled by solenoid valve in the traditional way (On machines with incorporated continuous water softener, even if <i>btf</i> is set to 32, filling occurs through subsequent rinses).	[°F]	32	185	167
<i>LES</i>	Detergent Level Switches 0 = level switches not enabled; 1 = enable detergent level switches;	-	0	1	0
<i>UI</i>	USER INTERFACE MODEL 24 = under counter, Veetsan See parameter <i>REL</i> (family <i>ron</i>) to check the software version installed in the board.	-	0	27	25

Sym.	Parameter Description	Unit	Min	Max	Factory Default
rE	Enable "regeneration cycle" key (only for dishwashers with non-continuous water softener) [See paragraph 9.1 DETERGENT AND RINSE AID LEVEL SENSORS ACTIVATION].	-	0	1	0
ALr	ALARMS ENABLE 0 = alarms disabled (to disable also warnings see bLo and tLo); 1 = alarms enabled; If this function is disabled, faults can be detected so display do not shows any alarm code.	-	0	1	1
AAU	Air gap with float level sensor normally closed (the level sensor is closed when the boiler is empty). E.g. the boiler level sensor for machines with incorporated continuous water softener.	-	0	1	0
FRU	Forced start of a resin regeneration cycle (only for dishwashers with incorporated continuous water softener). [See paragraph 9.2 DISHWASHERS WITH WASH TANK WATER CHANGE FREQUENCY CONTROL].	-	0	2	0
SrU	Max. rinse water hardness (only for dishwashers with incorporated continuous water softener). After modifying, disconnect and reconnect the machine's main power supply by means of the main switch. [See paragraph 9.2 DISHWASHERS WITH WASH TANK WATER CHANGE FREQUENCY CONTROL].	°fH	4	14	10
bPa	Boiler heating control. Defines the max. permissible temperature difference during boiler heating in a time interval of 2 minutes and 30 seconds.	°F	77	176	122

8.5 **dbU** Parameters for automatic hood type dishwashers

Sym.	Parameter Description	Unit	Min	Max	Factory Default
t 1	DELAY_K1 Time (during hood lifting) within which S3" must return to the rest position.	0.1 s	0.0 s	20.0 s	15
t 2	HOOD_TOUT TIMEOUT – max. time allowed for complete hood opening/closing.	0.1 s	0.0 s	20.0 s	200
t 3	DELAY_K1_S3 During hood lowering, firstly S3" must cut in and then after a time t 3 ,the bottom limit switch S3.	0.1 s	0.0 s	20.0 s	15
t 4	DELAY_K Time within which K and K' must be both closed or both open.	0.1 s	0.0 s	20.0 s	10
t 5	DELAY_S3 Time during hood lifting within which the bottom limit switch must return to the rest position..	0.1 s	0.0 s	20.0 s	20
t 6	DELAY_S5 Time during hood lowering within which the top limit switch must return to the rest position.	0.1 s	0.0 s	20.0 s	20
AL.	Displays the last alarm code relative to automatic hood type dishwashers.	-	-	-	0
ItH	Parameter only valid for hood type models. Hood lifting motor absorption threshold. (50 units correspond to a current of approx. 1 ampere).	-	0	250	100

9 SPECIAL FEATURES

9.1 DETERGENT AND RINSE AID LEVEL SENSORS ACTIVATION

By setting the parameter L_{ES} (in the L_{FL} family) to 1, management of the level sensors located inside the external detergent and rinse aid tanks is enabled. During the rinse phase, when the rinse aid inside the tank has finished, the message $rR, 0$ appears on the display.

When the detergent inside the tank is finished, the message $dEt, 0$ is displayed and after a number of wash cycles equal to L_{dE} (in the dPA family) the dishwasher inhibits the activation of other wash cycles. Therefore the detergent level in the tank must be restored.

9.2 DISHWASHERS WITH WASH TANK WATER CHANGE FREQUENCY CONTROL

WARNING:

Function included starting from firmware version 5.00.

If the parameter L_{bd} (Cycles before drain) of the family d_{rn} is set to a value higher than 0, a wash tank water change frequency control is enabled. The purpose of this function is to display a message telling the customer when a tank water drain cycle is required. In this way, if the customer does what the machine suggests, washes will be done with sufficiently clean water.

The value set in the parameter L_{bd} (Cycles before drain) indicates the number of wash cycles possible between one tank water drain cycle and the next. When the number of wash cycles done since the last tank water change reaches the value contained in the parameter L_{bd} (Cycles before drain), the display shows the message "drn" at the start of a wash cycle and the message "drn End" at the end of the same cycle. When these messages appear on the display at the start and end of the wash cycle, a tank water drain cycle must be done to ensure washes with sufficiently clean water.

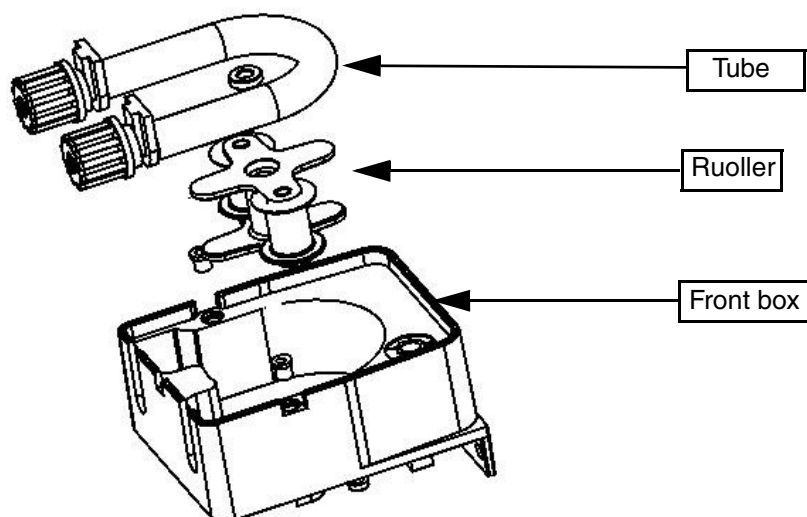
WARNING:

If the tank drain cycle is not done, the machine does not shut down, but will continue to do wash cycles, showing the messages d_{rn} and $d_{rn} End$ at the start and end of the wash cycle respectively.

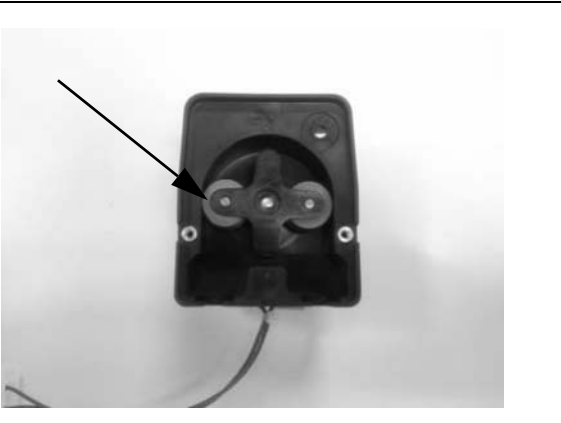

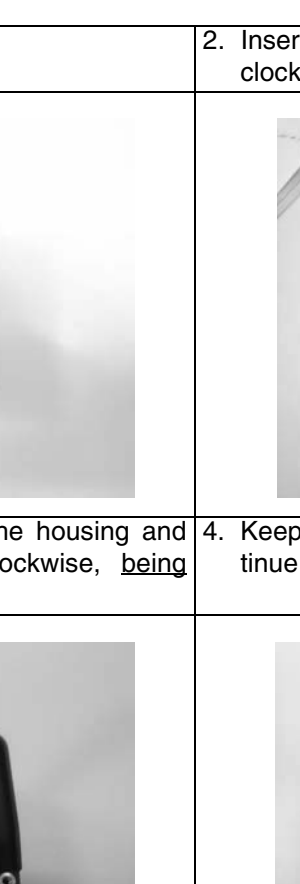

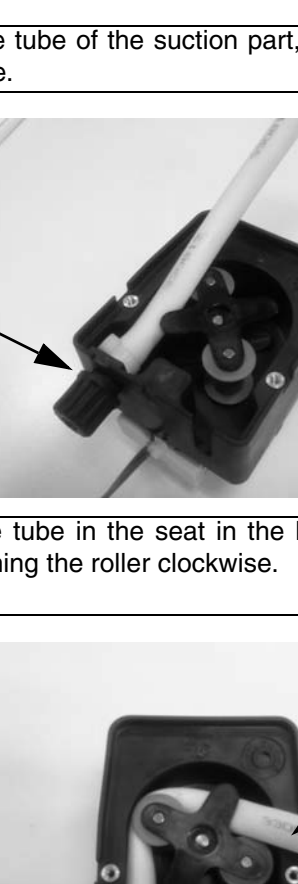
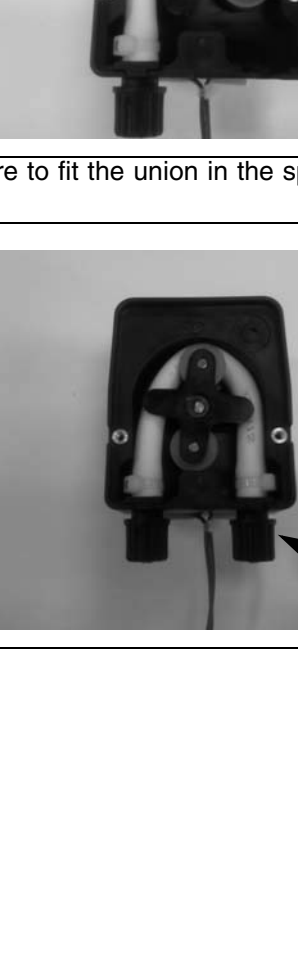
9.3 PERISTALTIC TUBE FITTING AND REPLACEMENT INSTRUCTIONS

Described below is the procedure for inserting and removing the tubes from the peristaltic pumps, in case of tube replacement.

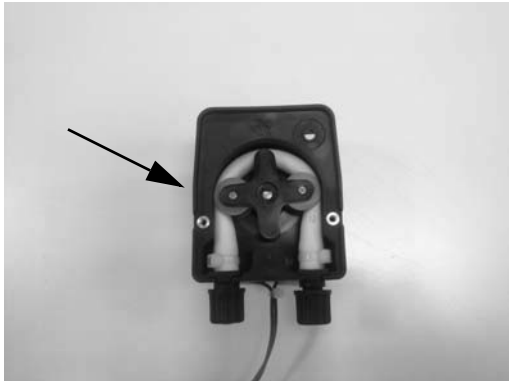
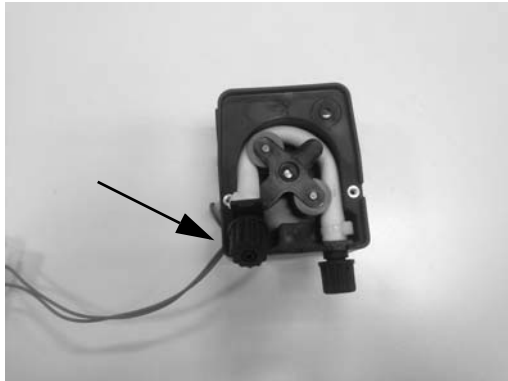
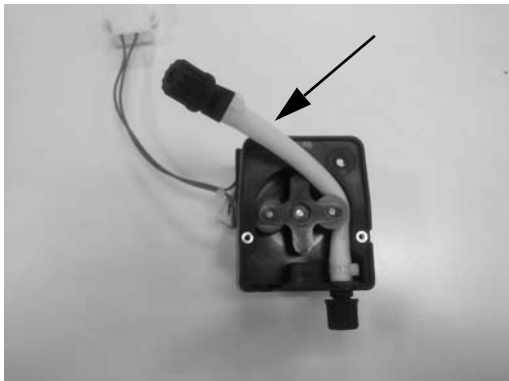
An exploded view of the parts involved in the tube fitting and removal operations is given below.



STEP 1 - FITTING THE TUBE

<p>1. Position the roller.</p>	<p>2. Insert the tube of the suction part, turning the roller clockwise.</p>
	
<p>3. Keep the tube in the seat in the housing and continue turning the roller clockwise, <u>being careful not to damage the tube.</u></p>	<p>4. Keep the tube in the seat in the housing and continue turning the roller clockwise.</p>
	
<p>5. Turn the roller a full 360°.</p>	<p>6. Make sure to fit the union in the special seat (delivery).</p>
	

STEP 2 - REMOVING THE TUBE

<p>1. Position the roller as shown in the figure.</p>	<p>2. Lift the tube at the suction part and turn the roller at the same time. Guide the tube, keeping it raised, and turn the roller.</p>
	
<p>3. Remove the tube.</p>	
	

10 MAIN BOARD CONFIGURATION

When receiving an electronic board (spare part) may be necessary to configure it in according to the machine where has to be replaced

4. With the machine **CODE** enter into the following table and read the corresponding **Prog.** number
5. Follow the instructions reported into the corresponding **Prog.XXX** sheet (next pages).
6. With the machine **CODE** find the **Layout** number in Par. 12.2 CONNECTORS LAYOUT.

10.1 CODE -> Prog. TABLE

MODEL	CODE	Prog.	Layout
VDU30	502350	149	09

10.2 PROGRAMMING SHEETS

VDU30	PROG 149																																										
1. Switch OFF and then switch ON the machine.																																											
2. CFG Enter into CFG parameter family and set the following parameters.																																											
	<table border="0"> <tr><td>LYP</td><td>0</td><td>Hood Type like working cycles.</td></tr> <tr><td>boi</td><td>0</td><td>Atmospheric boiler.</td></tr> <tr><td>doo</td><td>2</td><td>Front loading door type.</td></tr> <tr><td>dFL</td><td>3</td><td>Default values for Undercounter models.</td></tr> <tr><td>trc</td><td>1</td><td>SOFT START ENABLED.</td></tr> <tr><td>b.t</td><td>1</td><td>Tank heater works only if boiler temperature reached.</td></tr> <tr><td>btF</td><td>75</td><td>Enable filling tank by means of rinsing cycles.</td></tr> <tr><td>LES</td><td>0</td><td>Detergent level switches not enabled.</td></tr> <tr><td>UI</td><td>24</td><td>Select user interface under counter model.</td></tr> <tr><td>rE</td><td>0</td><td>Regeneration cycle disabled.</td></tr> <tr><td>ALr</td><td>1</td><td>ALARMS ENABLED.</td></tr> </table>	LYP	0	Hood Type like working cycles.	boi	0	Atmospheric boiler.	doo	2	Front loading door type.	dFL	3	Default values for Undercounter models.	trc	1	SOFT START ENABLED.	b.t	1	Tank heater works only if boiler temperature reached.	btF	75	Enable filling tank by means of rinsing cycles.	LES	0	Detergent level switches not enabled.	UI	24	Select user interface under counter model.	rE	0	Regeneration cycle disabled.	ALr	1	ALARMS ENABLED.									
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3. Switch OFF and then switch ON the machine.																																											
4. Modify Factory parameters:																																											
	<table border="0"> <tr><td>FAC</td><td colspan="2">Enter into FAC parameter family.</td></tr> <tr><td>btT</td><td>84</td><td>Boiler Temperature Threshold.</td></tr> <tr><td>brJ</td><td>0</td><td>Boiler Temperature Adjust.</td></tr> <tr><td>btD</td><td>3</td><td>During stand-by boiler is kept at lower temperature than Temperature Threshold.</td></tr> <tr><td>ttT</td><td>68</td><td>Tank Temperature Threshold.</td></tr> <tr><td>ttH</td><td>2</td><td>HISTERESIS of Tank Temperature.</td></tr> </table>	FAC	Enter into FAC parameter family.		btT	84	Boiler Temperature Threshold.	brJ	0	Boiler Temperature Adjust.	btD	3	During stand-by boiler is kept at lower temperature than Temperature Threshold.	ttT	68	Tank Temperature Threshold.	ttH	2	HISTERESIS of Tank Temperature.																								
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5. Modify the cycle parameters:																																											
	<table border="0"> <tr><td>CY1</td><td colspan="2">Cycle 1 parameters family.</td></tr> <tr><td>Ln1</td><td>1</td><td>Long Wash Phase [min]</td></tr> <tr><td>Sh1</td><td>38</td><td>Short Wash Phase [s]</td></tr> <tr><td>PA1</td><td>4</td><td>Pause [s]</td></tr> <tr><td>r.1</td><td>12</td><td>Rinse Phase Duration [s]</td></tr> <tr><td>FP1</td><td>6</td><td>Final Pause [s]</td></tr> <tr><td>CY2</td><td colspan="2">Cycle 2 parameters family..</td></tr> <tr><td>Ln2</td><td>3</td><td>Long Wash Phase [min]</td></tr> <tr><td>Sh2</td><td>38</td><td>Short Wash Phase [s]</td></tr> <tr><td>PA2</td><td>4</td><td>Pause [s]</td></tr> <tr><td>r.2</td><td>12</td><td>Rinse Phase Duration [s]</td></tr> <tr><td>FP2</td><td>6</td><td>Final Pause [s]</td></tr> <tr><td>dPA</td><td colspan="2">Set other parameters.</td></tr> <tr><td>CF</td><td>1</td><td>Fahrenheit</td></tr> </table>	CY1	Cycle 1 parameters family.		Ln1	1	Long Wash Phase [min]	Sh1	38	Short Wash Phase [s]	PA1	4	Pause [s]	r.1	12	Rinse Phase Duration [s]	FP1	6	Final Pause [s]	CY2	Cycle 2 parameters family..		Ln2	3	Long Wash Phase [min]	Sh2	38	Short Wash Phase [s]	PA2	4	Pause [s]	r.2	12	Rinse Phase Duration [s]	FP2	6	Final Pause [s]	dPA	Set other parameters.		CF	1	Fahrenheit
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dPA	Set other parameters.																																										
CF	1	Fahrenheit																																									
6. Switch OFF and then switch ON the machine.																																											
7. Modify Detergent dosage:																																											
	<table border="0"> <tr><td>GEN</td><td colspan="2">Enter into GEN parameter family.</td></tr> <tr><td>dEt</td><td>6</td><td>Detergent Dosage During Cycle Execution (during wash phase)</td></tr> <tr><td>rA.1</td><td>3</td><td>Rinse Aid Dosage During Cycle Execution (when refilling boiler)</td></tr> </table>	GEN	Enter into GEN parameter family.		dEt	6	Detergent Dosage During Cycle Execution (during wash phase)	rA.1	3	Rinse Aid Dosage During Cycle Execution (when refilling boiler)																																	
GEN	Enter into GEN parameter family.																																										
dEt	6	Detergent Dosage During Cycle Execution (during wash phase)																																									
rA.1	3	Rinse Aid Dosage During Cycle Execution (when refilling boiler)																																									
8. Switch OFF and then switch ON the machine.																																											

WARNING:

To set the board parameters, carefully follow the order given in this programming file, from point 1 to point 7.

WARNING:

When modifying parameter **dFL**, all the parameters (except those belonging to the **CFG** family) assume the default values according to the tables in section 11 DEFAULT VALUES. The parameters of the **CFG** family are not modified.

11 DEFAULT VALUES

UNDERCOUNTER

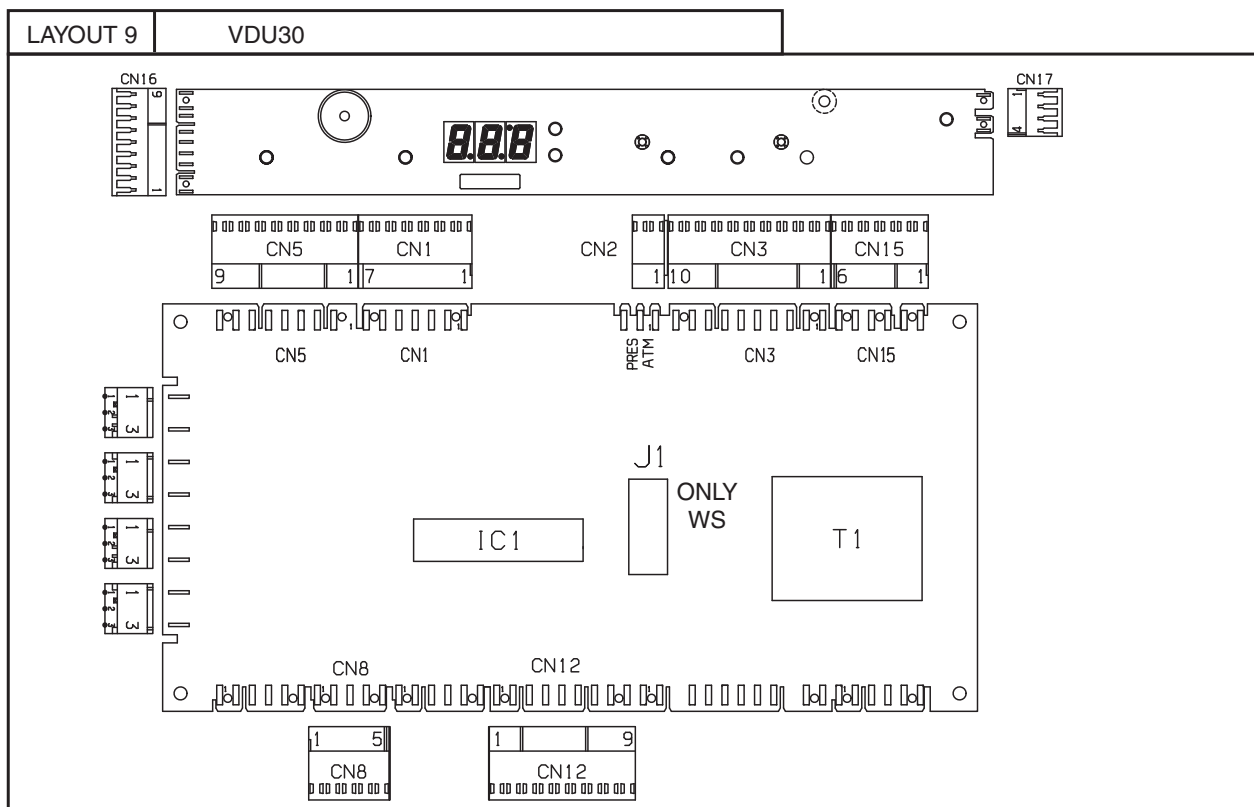
ON/OFF + CYCLE1 keys		ON/OFF + CYCLE2 keys										
Gen →	Ent →	FAC →	CY1 →	CY2 →	CY3 →	drn →	dPA →	ran →	HCP →	CFG	dbG	
dIn: 50	CYC	bEt: 80	Ln1: 1	Ln2: 1	Ln3: 3	ldr: 30	lPA: 0	rEL	SEr: 1	tYP: 0	t 1: 15	
rIn: 10	cYc	bEtH: 2	Sh1: 10	Sh2: 40	Sh3: 40	Fdr: 80	dLY: 3	rLS	Adr: 1	baic: 0	t 2: 200	
dEt: 8	rSt	bM: 96	PA1: 4	PA2: 4	PA3: 4	drb: 0	Pdr: 0	ACC	Prn: 1	daac: 2	t 3: 15	
rA: 4	nCY	bLo: 1	Pr1: 0	Pr2: 0	Pr3: 0	cbd: 0	rPA: 0	CA11	bE: 90	dFL: -	t 4: 10	
	drn	bFL: 5	r1: 16	r2: 16	r3: 16	dta: 18	CF: 0	C 8	bM: 10	trc: 1	t 5: 20	
	rCY	bAd: 0	cr1: 0	cr2: 0	cr3: 0		rk: 0	F21	tE: 68	bEt: 1	t 6: 20	
	nrE	bP: 1	dr1: 30	dr2: 30	dr3: 30		PPL: 0		tM: 10	bEtF: 75	AL: 0	
	rES	bSt: 2	FP1: 0	FP2: 0	FP3: 0		dE: 5			LES: 0	tk: 100	
		bEd: 3	tL1: 0	tL2: 1	tL3: 2		tLE: 0			U1: 9		
		tEt: 63	tS1: 59	tS2: 12	tS3: 12		bEtL: 86			rE: 0		
		tEtH: 5			bEt3: 0		tEtL: 75			ALr: 1		
		tM: 75					tMt: 2			RRG: 0		
		tLo: 1								FrG: 0		
		tFL: 20								SrU: 10		
										bPo: 50		

12 USER INTERFACE AND MAIN BOARD CONNECTORS

12.1 MAIN MALFUNCTIONS NOT DUE TO THE MAIN BOARD

The display shows CLUSE with door/hood closed	Check door/hood micro/sensor
No cycle starts	Check the user interface buttons (have they remained pressed? etc.)
A cycle fails to start	Is a user interface button extension missing?
After replacing the main board only the 3 rd cycle starts	The main board is still configured for LS5/WT4.
Cycle time longer than that foreseen	Does the boiler work? Is the feed water at 50°C?
Noisy wash pump (only on HT and PP versions)	Check the current for single phase during operation.

12.2 CONNECTORS LAYOUT






KEY

CN1	Rinse pump/wash pump/solenoid valve outputs
CN2	Pressure/atmospheric dishwasher solenoid valve connection
CN3	ECOTEMP transformer and detergent/rinse aid dispenser outputs
CN5	Tank/boiler temperature sensor inputs
CN8	Energy peak controller input
CN12	User interface inputs/outputs
CN15	Overflow/tank level/board feed input
CN16	User interface inputs/outputs and hood/door sensor input
CN17	Door microswitch connection

13 ALARM MESSAGES AND TROUBLESHOOTING

13.1 ALARMS THAT STOP THE DISHWASHER

	Want of water
<p>Is the water cock open? Does the water load solenoid valve work? Is the water feed flow a min. of 5 l/min?</p> <p>13.2 Is the water inlet filter clean?</p> <p>KEY CN1 Rinse pump/wash pump/solenoid valve outputs</p>	
	Rinsing is not done regularly for 2 consecutive cycles
<p>Are the rinse arms clogged? Does the rinse pump work correctly? Is there water in the level sensor tube? Is there scale in the boiler? Does the boiler level sensor work properly?</p>	
<p>ONLY FOR MACHINES WITH CONTINUOUS WATER SOFTENER: Does the boiler level sensor located inside the water softener work properly? Does the float of the boiler level sensor, located inside the water softener, work properly? Is it free to move upwards and downwards and vice versa? Is the connection from the boiler level sensor to the main board efficient?</p>	
<p>ATTENZIONE: RESETTING THIS ALARM WITHOUT FIRST ELIMINATING THE CAUSE IS DANGEROUS; THE BOILER HEATING ELEMENTS COULD WORK DRY, FURTHER DAMAGING THE INTERNAL PARTS OF THE DISHWASHER.</p> <p>ATTENZIONE:  IT MUST BE MANUALLY RESET AFTER ELIMINATING THE CAUSE OF THE MALFUNCTION.</p>	

14.2 ALARMS THAT DON'T STOP THE DISHWASHER

b 1	Drain not efficient
	<p>Has the overflow been removed? Is the water drain blocked? Is the drain pump blocked? Are the air trap and tank pressure switch clean? Is there a constriction in the drain tube? Is the pump breather pipe returning to the tank clogged or constricted? Does the tank pressure switch work properly? Is there a hole in the drain tube (only for versions with drain pump)?</p>
b 2	Overflow alarm
	<p>Is the water drain blocked? Are the air trap and tank pressure switch clean? Does the tank pressure switch work properly? Is the load solenoid valve blocked? (E1 - LOAD_EV) Is the load solenoid valve relay stuck? (RL8 - LOAD_EV)</p>
c 1	Boiler temperature rise too fast
	<p>Does the boiler level sensor work properly? The boiler could be empty. Are non-original power resistances installed?</p>
c 2	Boiler temperature too high
	<p>Has the boiler temperature been changed (bE1 - increased above 194°F)? Has the software alarm value been modified (bH 1)? Does the boiler level sensor work properly? Is the boiler relay stuck (see RL2, RL3, RL4)?</p>
c 3	Tank temperature too high
	<p>Is the feed water above 140°F? Has the software alarm value been modified (bH 1)? Is the rinse water temperature too high? Is the tank relay stuck (RL5 - TUB_HEAT)?</p>
c 4	Tank temperature sensor out of order
	<p>Is the temperature sensor broken or disconnected (NT1)? Is the temperature sensor connector correctly inserted?</p>
c 5	Tank temperature sensor out of order
	<p>Is the temperature sensor short-circuited (NT1)?</p>
c 6	Boiler temperature sensor out of order
	<p>Is the temperature sensor broken or disconnected (NT2)? Is the temperature sensor connector correctly inserted?</p>
c 7	Boiler temperature sensor out of order
	<p>Is the temperature sensor short-circuited (NT2)?</p>

E 10	Rinse temperature sensor out of order (only on machines with temperature sensor on the rinse circuit)
	Is the temperature sensor broken or disconnected? Is the temperature sensor connector correctly inserted?
E 11	Rinse temperature sensor out of order (only on machines with temperature sensor on the rinse circuit)
	Is the temperature sensor short-circuited?

WARNING:

Alarms **E 2**, **E 6** and **E 7** lock the boiler temperature control.

Alarms **E 3**, **E 4** and **E 5** lock the tank temperature control.

In the case of alarms **E 6** and **E 7**, the boiler waiting phase is not executed (the rinse may be performed with cold water) and, during the initial warm-up and subsequent rinses (**b t F > 0**), the boiler heating phase is not executed.

In the case of an open probe error (**E 4**, **E 6** e **E 10**), the displayed temperature is 50°F

In the case of a shorted probe error (**E 5**, **E 7** e **E 11**), the displayed temperature is 210°F.

E 1	Communication error
	Is the connection between main board and control panel correct? Are the connectors correctly connected? Are connector contacts clean?
E 2	Tank temperature low
	Does the tank heating element work properly? Are the connectors correctly connected? Are the dishwasher feed voltage and current correct? Is the relay RL5 on the board disconnected or faulty?
E 3	Boiler temperature low
	Does/do the boiler heating element/s work properly? Are the connectors correctly connected? Does the possible remote control switch connected to the heating element work correctly? Is there power at the remote control switch input terminals? Does relay RL2 on the board work properly? CAUTION: IF THERE IS A MALFUNCTION ON RELAY RL2 AND THE BOILER HEATING ELEMENTS ARE FED BY MEANS OF A REMOTE CONTROL SWITCH, THE BOARD DOES NOT HAVE TO BE REPLACED; JUST MOVE THE BOILER HEATING ELEMENT CONNECTOR TO ONE OF THE TWO FREE POSITIONS ON THE BOARD. CAUTION: WHEN ONE BRANCH OF THE HEATING ELEMENT DOES NOT WORK AND THE OTHER TWO CONTINUE TO FUNCTION, ON REACHING THE SET TEMPERATURE VALUE, ALARM 3 DISAPPEARS AND REAPPEARS IN THE SUBSEQUENT RINSE PHASE. THIS ALSO OCCURS WHEN A PHASE IS MISSING.

15 LIST OF PARAMETERS FOR SUBSEQUENT VERSIONS

The parameters listed below, even if present inside the software, cannot be used in appliances currently in production.

Family *Gen*:

- parameter *ACd*
- value *det* : *183*

Family *Str*

Family *CFG* - alarm *F8*

- parameter *ARG*, the maximum value it can be set to is 3, but actually the only significant values are 0 and 1. By setting *ARG* to 3, alarm F8 may appear, also implemented by the firmware, but not used in any current application.

